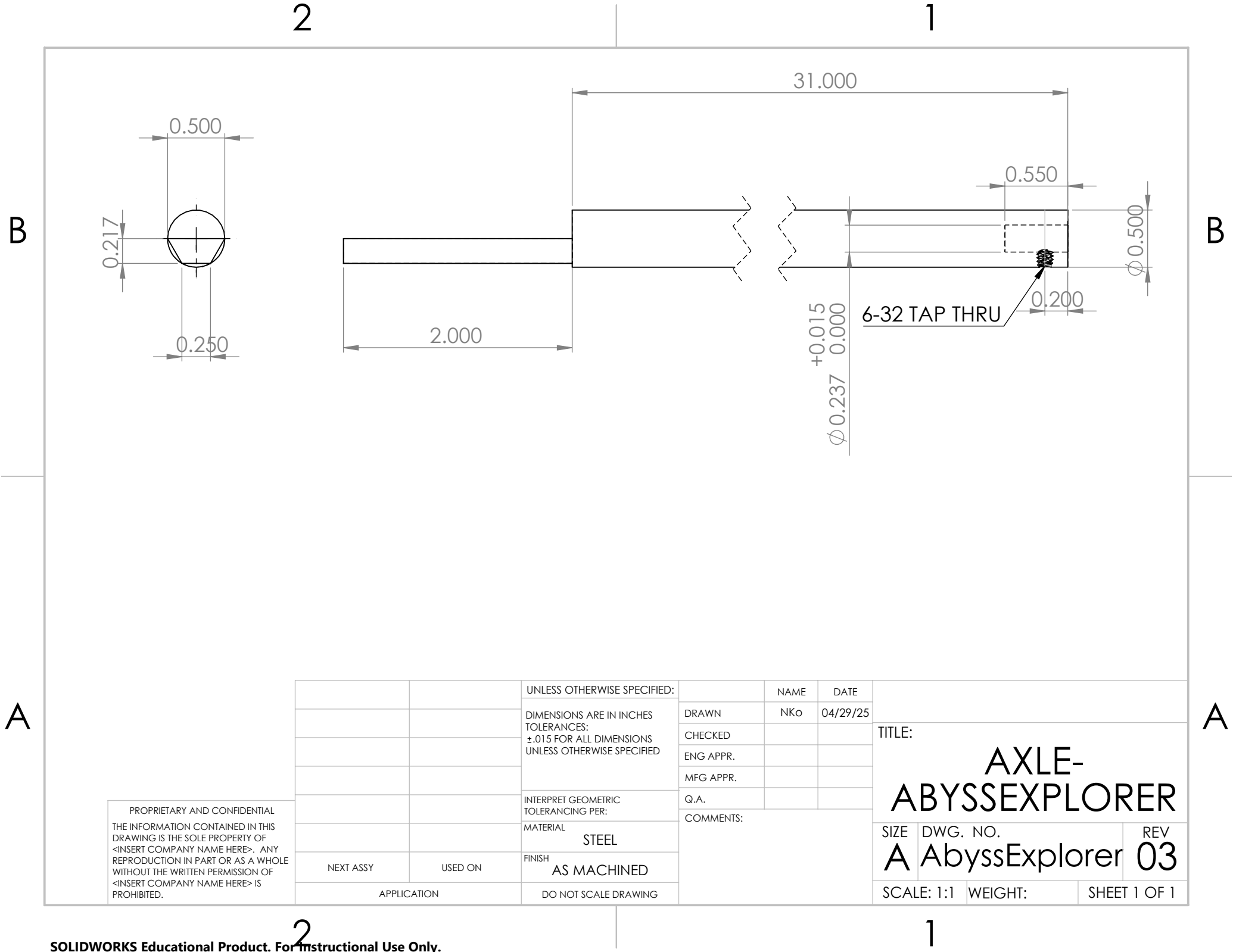
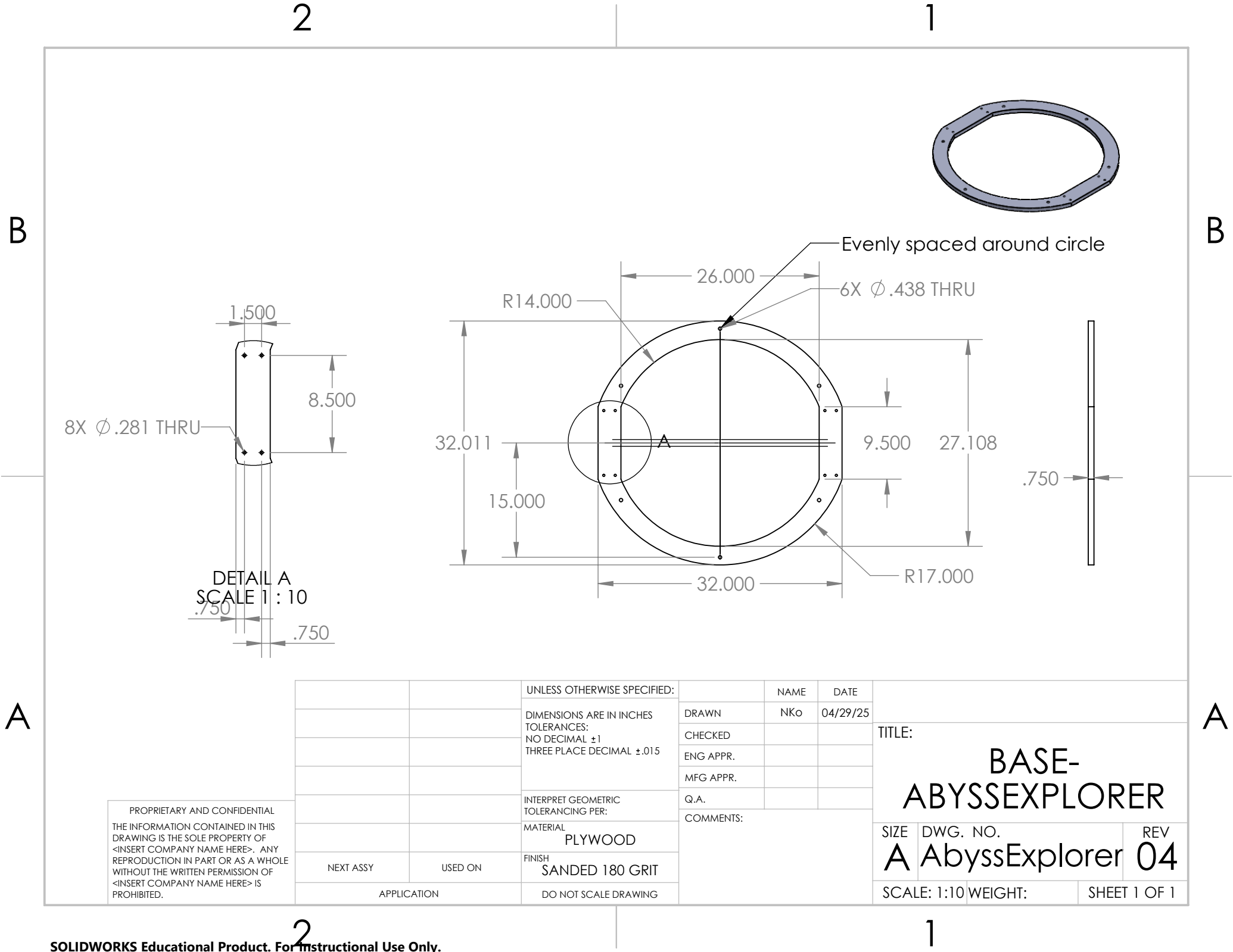






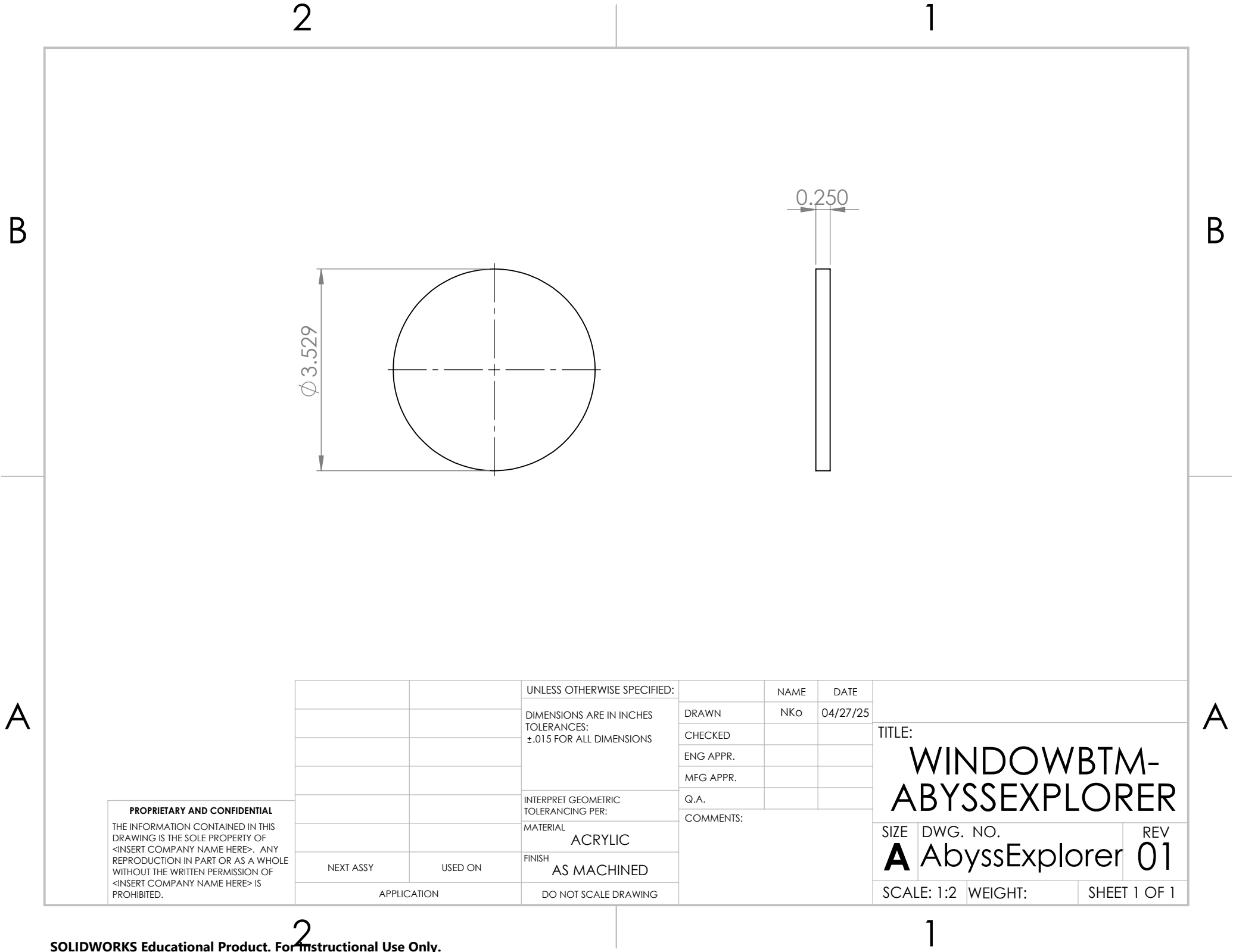
A

A

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		UNLESS OTHERWISE SPECIFIED:		NAME	DATE
		DIMENSIONS ARE IN INCHES	DRAWN	NKo	04/29/25
		TOLERANCES:	CHECKED		
		NO DECIMAL ±1	ENG APPR.		
		THREE PLACE DECIMAL ±.015	MFG APPR.		
		INTERPRET GEOMETRIC	Q.A.		
		TOLERANCING PER:	COMMENTS:		
		MATERIAL			
		PLYWOOD			
		FINISH			
		SANDED 180 GRIT			
NEXT ASSY	USED ON	DO NOT SCALE DRAWING			
APPLICATION					

TITLE:			
BASE- ABYSSEXPLORER			
SIZE	DWG. NO.	REV	
A	AbyssExplorer	04	
SCALE: 1:10		WEIGHT:	SHEET 1 OF 1



A

A

B

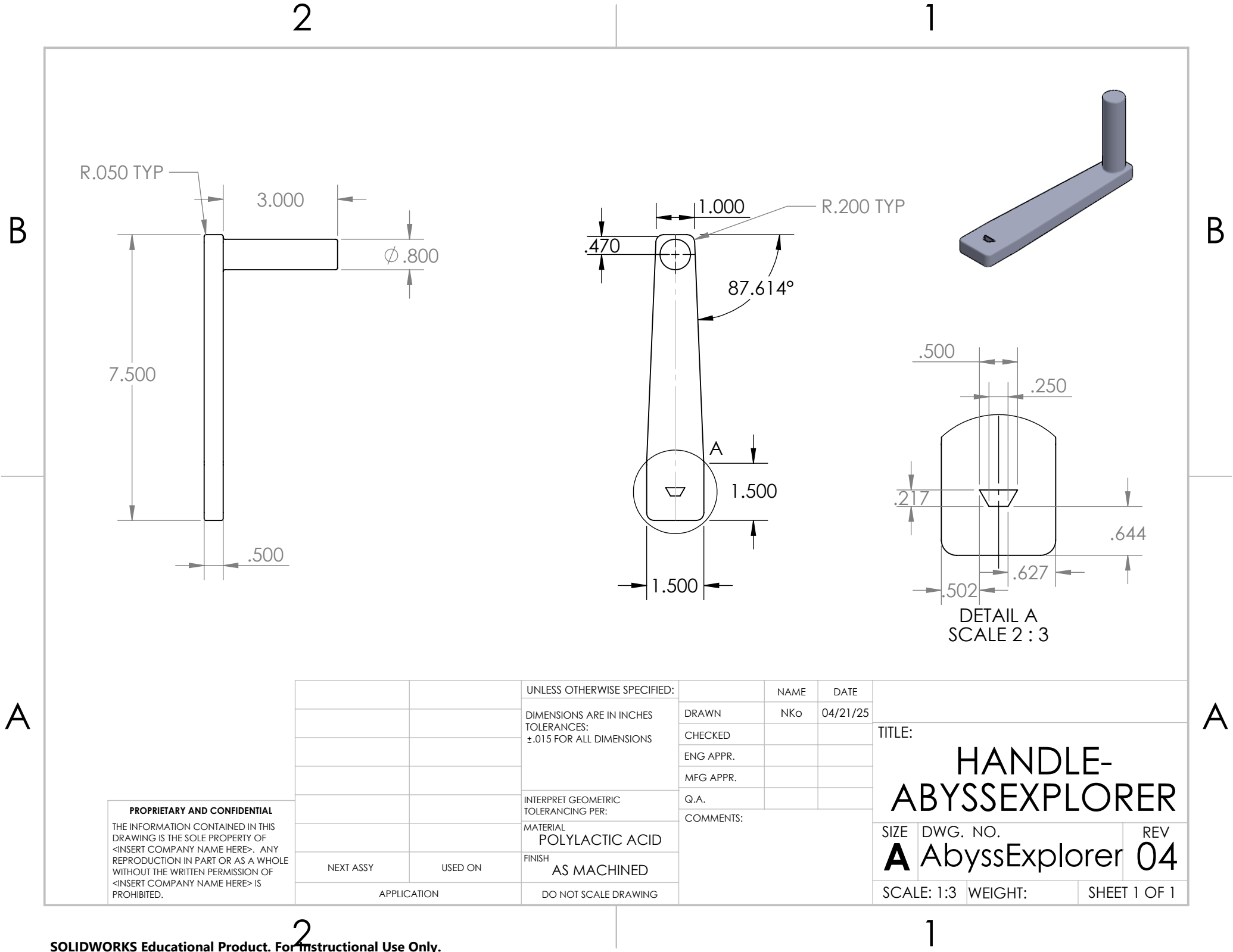
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		UNLESS OTHERWISE SPECIFIED:
		DIMENSIONS ARE IN INCHES TOLERANCES: ±.015 FOR ALL DIMENSIONS
		INTERPRET GEOMETRIC TOLERANCING PER:
		MATERIAL ACRYLIC
NEXT ASSY	USED ON	FINISH AS MACHINED
APPLICATION		DO NOT SCALE DRAWING

	NAME	DATE
DRAWN	NKo	04/27/25
CHECKED		
ENG APPR.		
MFG APPR.		
Q.A.		
COMMENTS:		

TITLE: WINDOWBTM- ABYSSEXPLORER		
SIZE A	DWG. NO. AbyssExplorer	REV 01
SCALE: 1:2	WEIGHT:	SHEET 1 OF 1



4

3

2

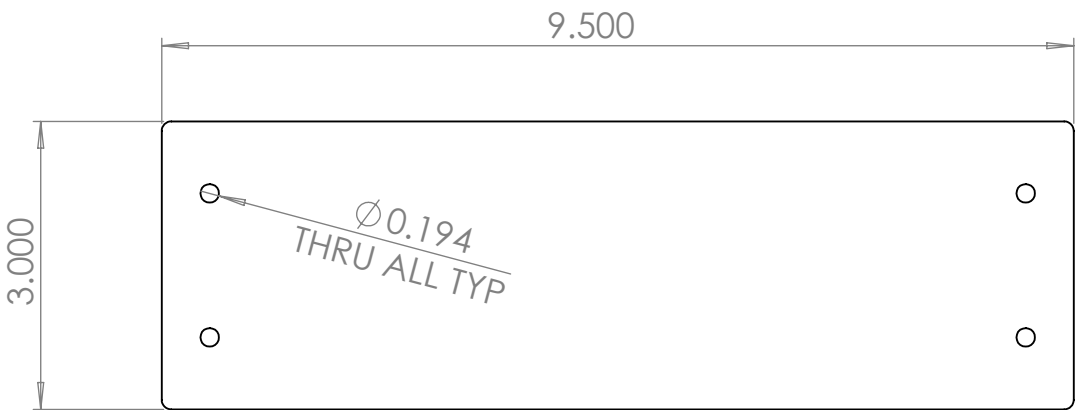
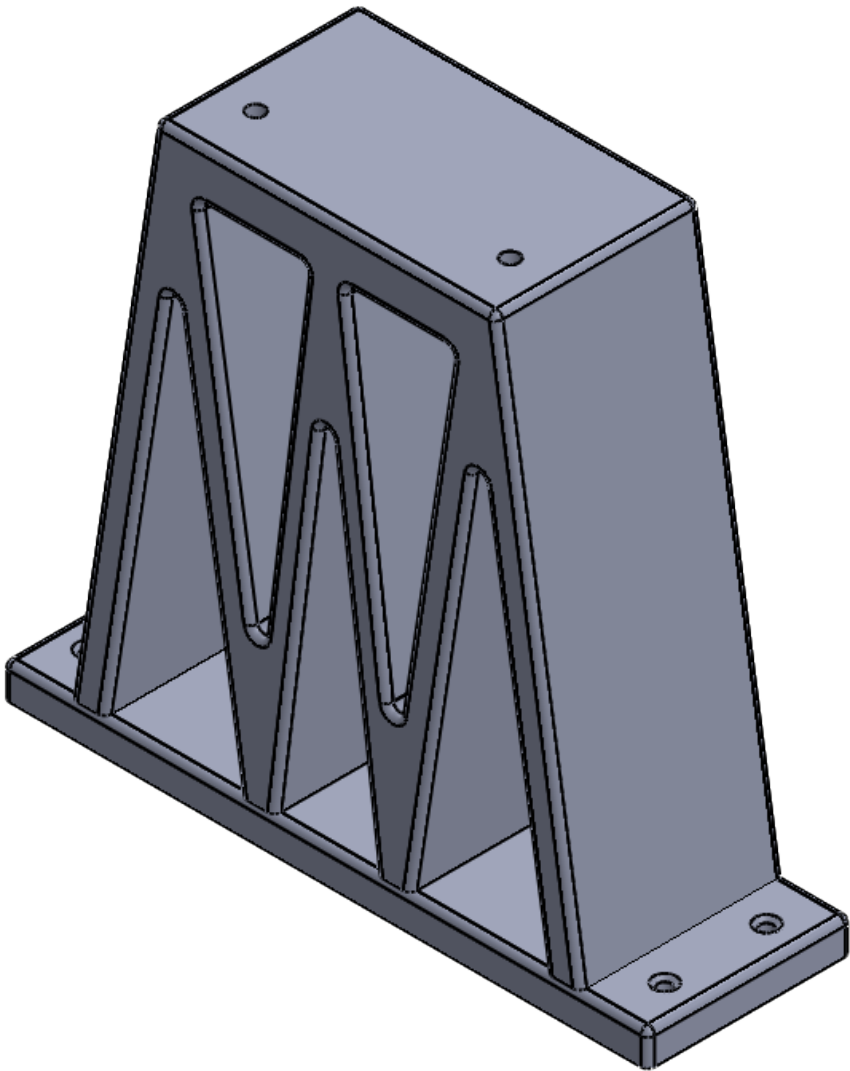
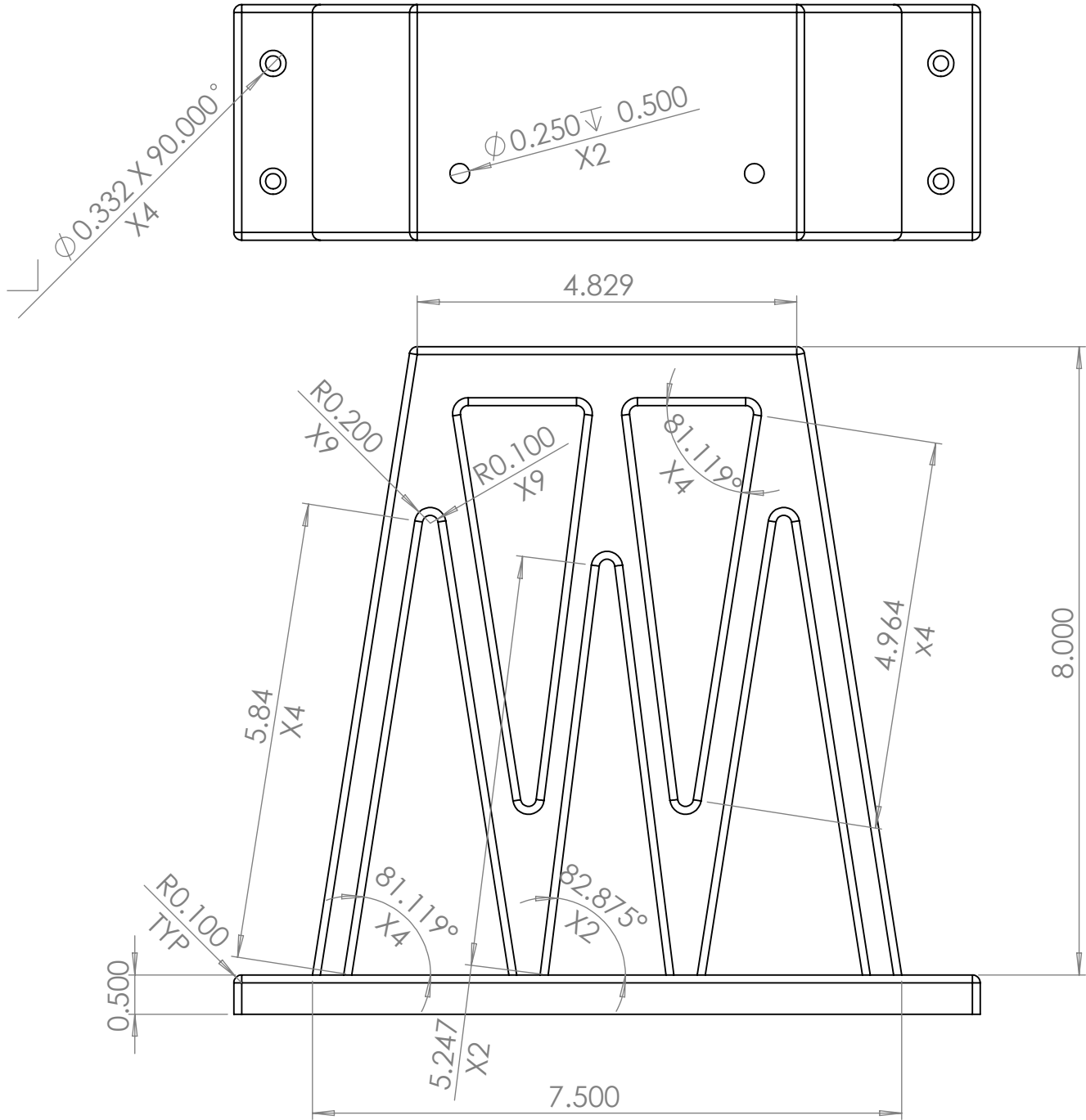
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B

B

A

A



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		UNLESS OTHERWISE SPECIFIED:		NAME	DATE	TITLE: LEG- ABYSSEXPLORER		
		DIMENSIONS ARE IN INCHES TOLERANCES: ±.015 FOR ALL DIMENSIONS	DRAWN	MGerber	04/21/25			
			CHECKED					
			ENG APPR.					
			MFG APPR.					
		INTERPRET GEOMETRIC TOLERANCING PER:	Q.A.			COMMENTS:		
		MATERIAL POLYLACTIC ACID						
		FINISH AS MACHINED						
NEXT ASSY	USED ON	APPLICATION		DO NOT SCALE DRAWING		SIZE B	DWG. NO. AbyssExplorer	REV 03
						SCALE: 1:2	WEIGHT:	SHEET 1 OF 1

4

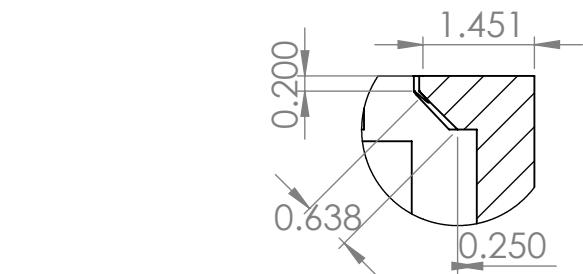
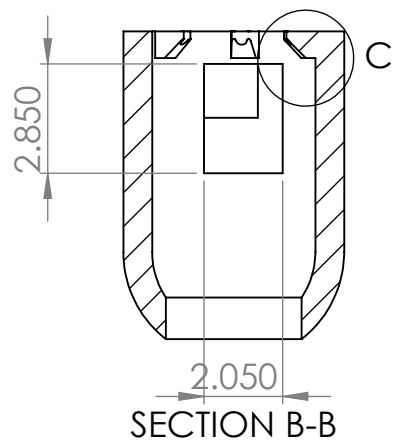
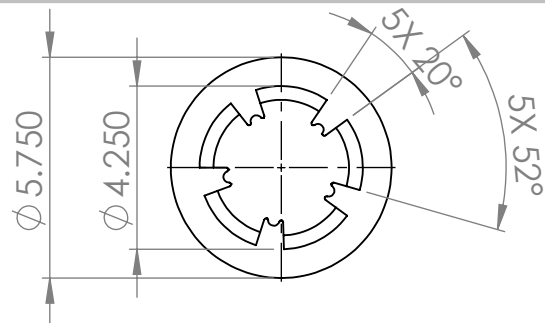
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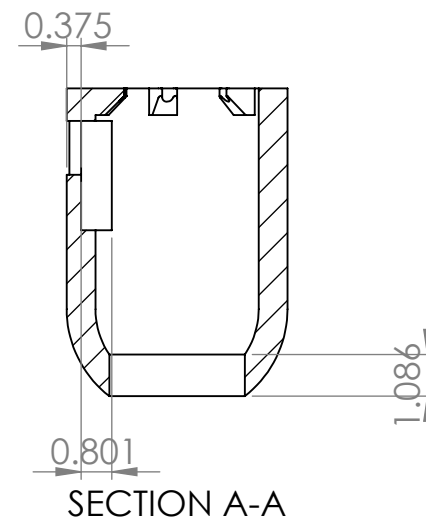
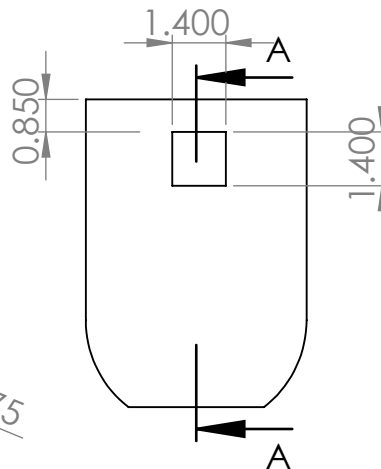
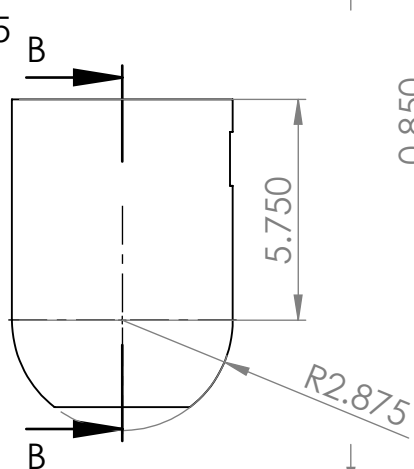
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B

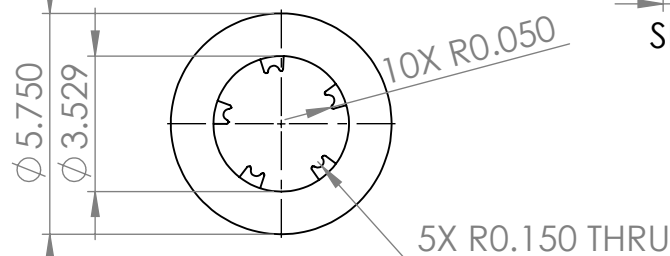
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DETAIL C
SCALE 2 : 5

SECTION B-B



SECTION A-A

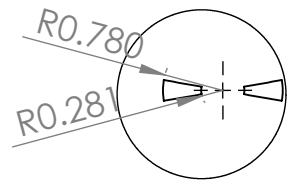


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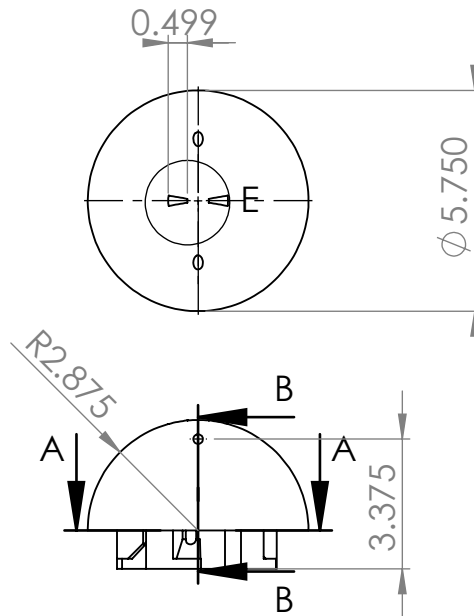
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		UNLESS OTHERWISE SPECIFIED:		NAME	DATE	TITLE: PAYLOADBTM- ABYSSEXPLORER	
		DIMENSIONS ARE IN INCHES	DRAWN	NKo	04/21/25		
		TOLERANCES: NO DECIMAL ±1 THREE PLACE DECIMAL ±.015	CHECKED				
		INTERPRET GEOMETRIC TOLERANCING PER:	ENG APPR.				
		MATERIAL THERMOPLASTIC POLYURETHANE	MFG APPR.				
		FINISH	Q.A.			SIZE	DWG. NO.
		AS MACHINED	COMMENTS:			A	AbyssExplorer
		DO NOT SCALE DRAWING				REV	03
						SCALE: 1:5	WEIGHT:
							SHEET 1 OF 1

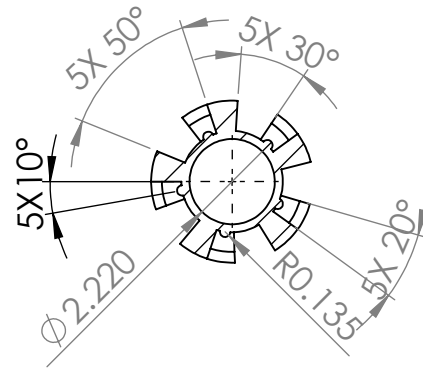
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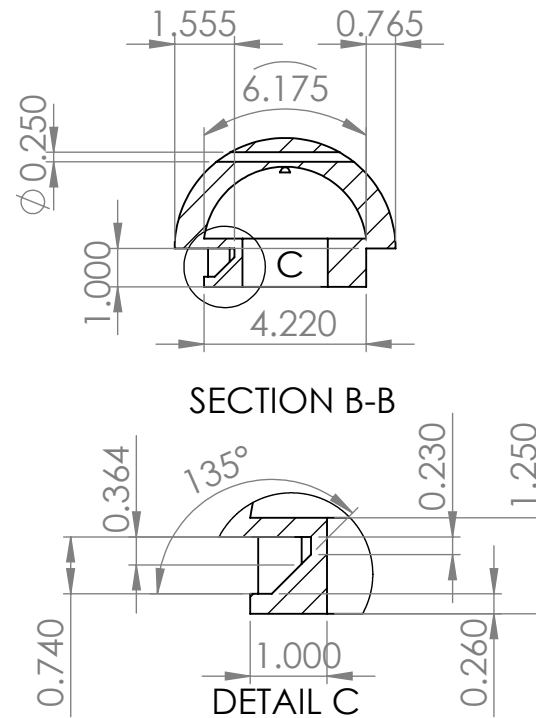
DETAIL E
SCALE 2 : 5



SECTION A-A



SECTION B-B



DETAIL C
SCALE 2 : 5

B

A

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NEXT ASSY

USED ON

APPLICATION

UNLESS OTHERWISE SPECIFIED:

DIMENSIONS ARE IN INCHES
TOLERANCES:
NO DECIMAL ± 1
THREE PLACE DECIMAL ± 0.015

INTERPRET GEOMETRIC
TOLERANCING PER:

MATERIAL THERMOPLASTIC
POLYURETHANE

FINISH

AS MACHINED

DO NOT SCALE DRAWING

DRAWN

CHECKED

ENG APPR.

MFG APPR.

Q.A.

COMMENTS:

NAME

NKo

DATE

04/21/25

TITLE:

**PAYLOADTOP-
ABYSS EXPLORER**

SIZE

DWG. NO.

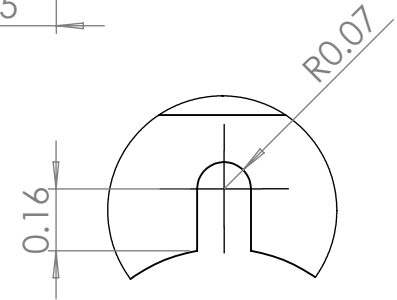
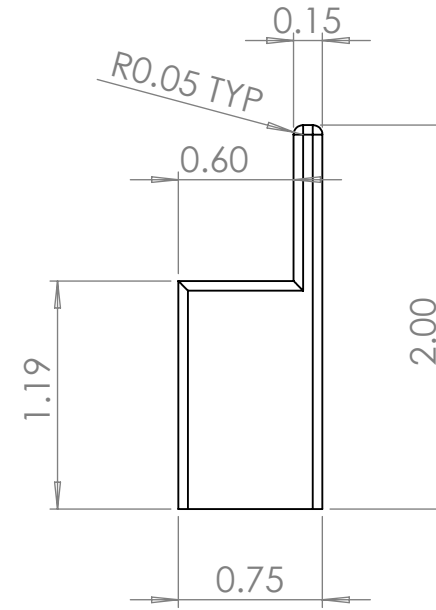
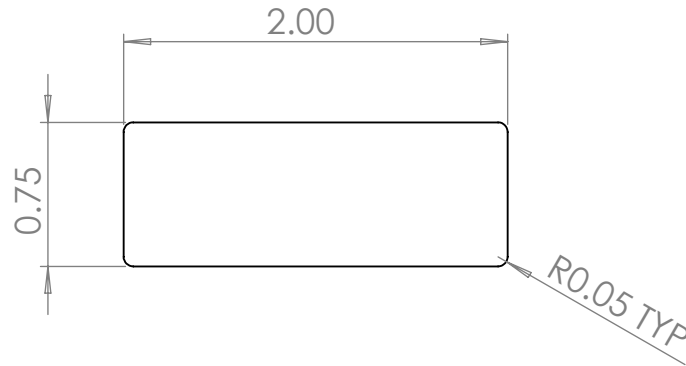
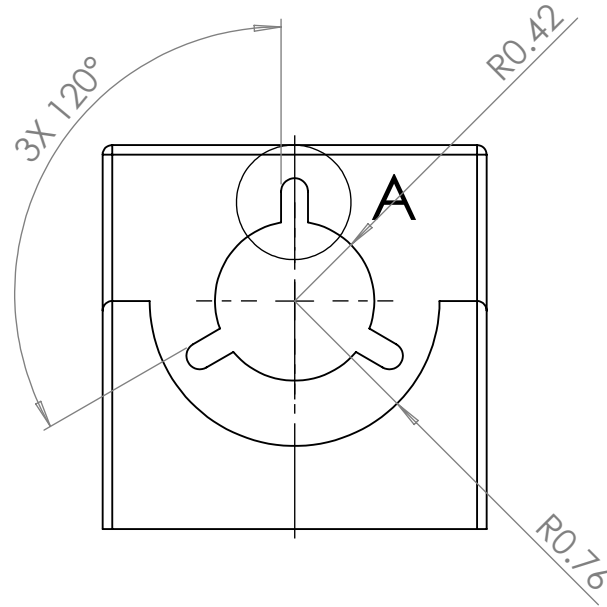
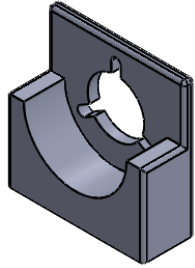
REV

A Abyss Explorer **01**

SCALE: 1:5

WEIGHT:

SHEET 1 OF 1



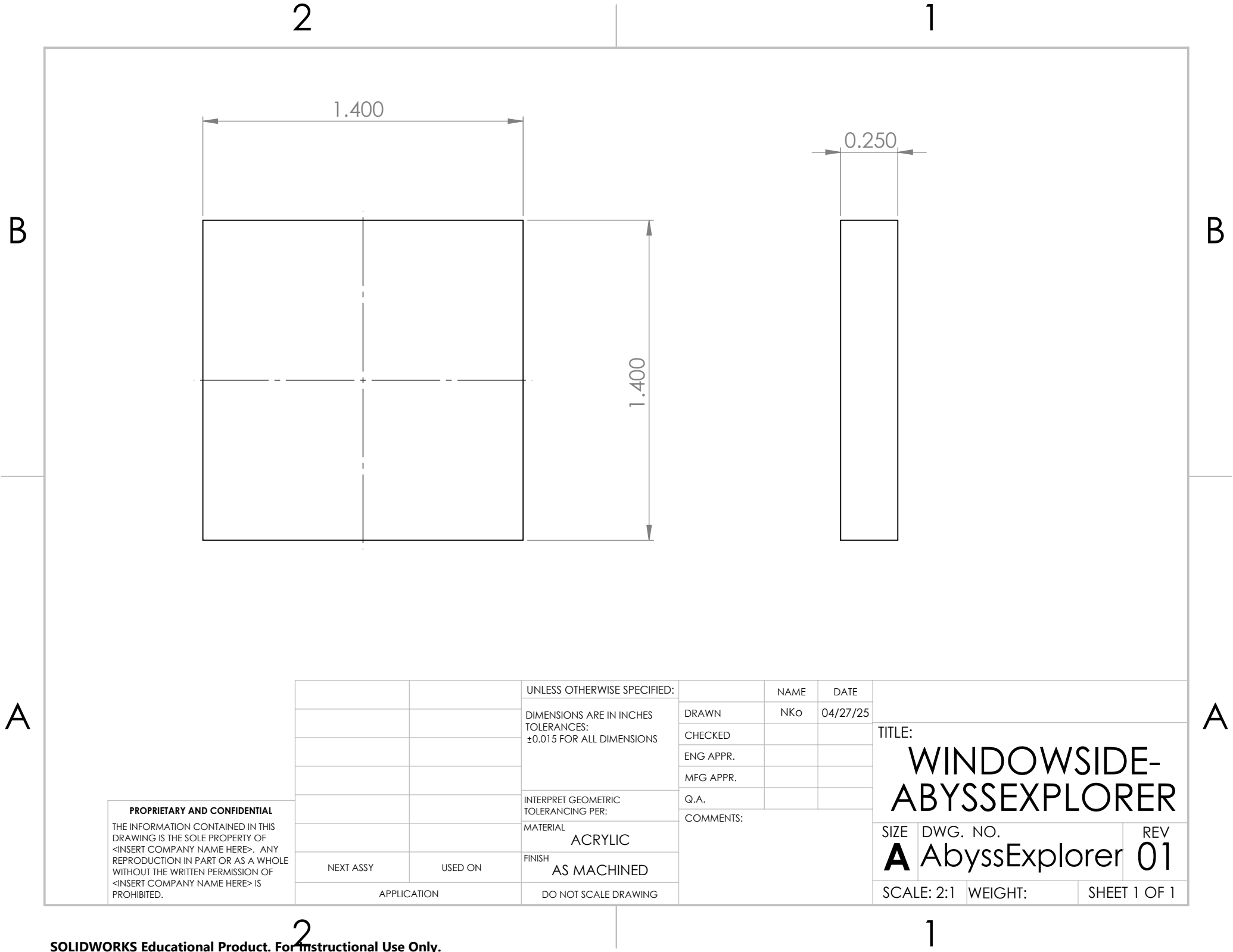
DETAIL A
SCALE 2 : 1

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		UNLESS OTHERWISE SPECIFIED:
		DIMENSIONS ARE IN INCHES
		TOLERANCES:
		NO DECIMAL ± 1
		THREE PLACE DECIMAL ± 0.015
		INTERPRET GEOMETRIC TOLERANCING PER:
		MATERIAL
		POLYLACTIC ACID
		FINISH
		AS MACHINED
NEXT ASSY	USED ON	
APPLICATION		DO NOT SCALE DRAWING

	NAME	DATE
DRAWN	MGerber	04/21/25
CHECKED		
ENG APPR.		
MFG APPR.		
Q.A.		
COMMENTS:		

TITLE:		
ROTARYHOLDER-ABYSSEXPLORER		
SIZE	DWG. NO.	REV
A	AbyssExplorer	02
SCALE: 1:1	WEIGHT:	SHEET 1 OF 1



A

A

B

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2

1

2

1

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		INTERPRET GEOMETRIC TOLERANCING PER:
		MATERIAL ACRYLIC
NEXT ASSY	USED ON	FINISH AS MACHINED
APPLICATION		DO NOT SCALE DRAWING

	NAME	DATE
DRAWN	NKo	04/27/25
CHECKED		
ENG APPR.		
MFG APPR.		
Q.A.		
COMMENTS:		

TITLE: WINDOWSIDE- ABYSSEXPLORER		
SIZE A	DWG. NO. AbyssExplorer	REV 01
SCALE: 2:1	WEIGHT:	SHEET 1 OF 1

4

3

2

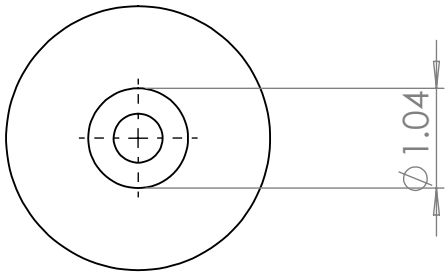
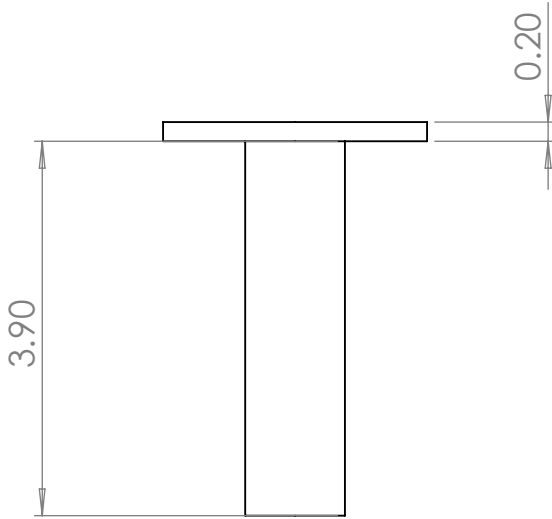
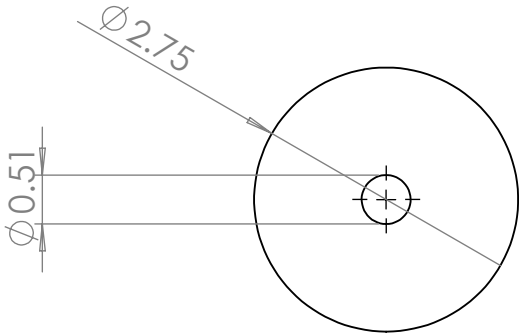
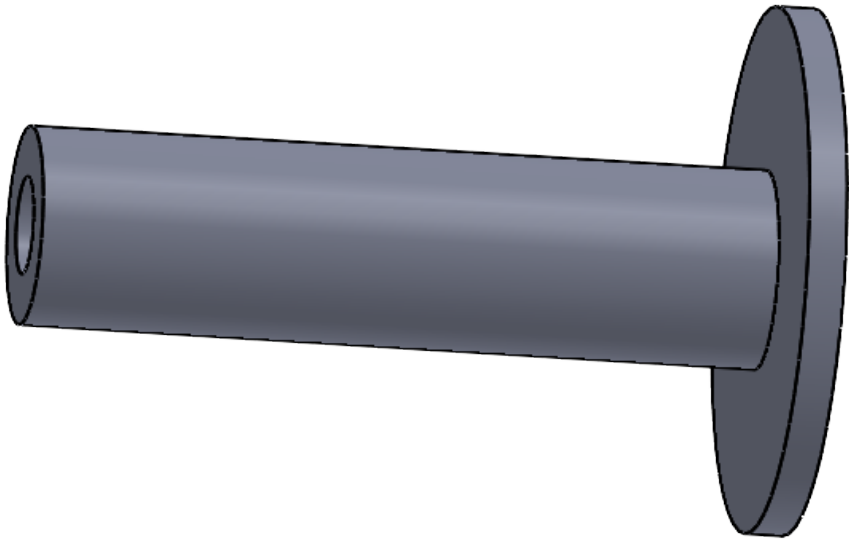
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B

B

A

A



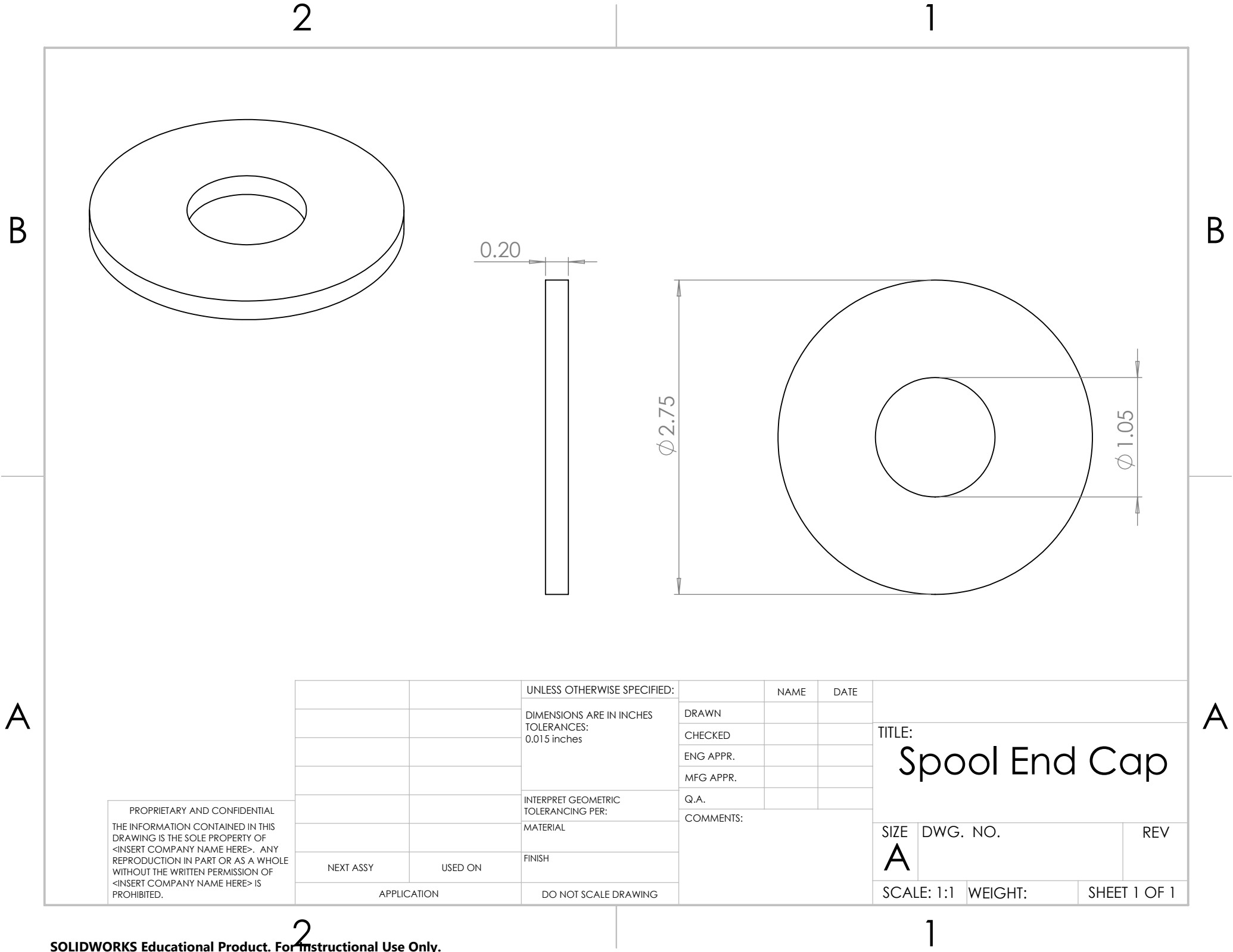
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		UNLESS OTHERWISE SPECIFIED:		NAME	DATE	TITLE: Spool Adapter		
		DIMENSIONS ARE IN INCHES TOLERANCES: 0.015 inches	DRAWN					
			CHECKED					
			ENG APPR.					
			MFG APPR.					
		INTERPRET GEOMETRIC TOLERANCING PER:	Q.A.			SIZE B		
		MATERIAL	COMMENTS:					
		FINISH						
NEXT ASSY	USED ON					SCALE: 1:2	WEIGHT:	REV
APPLICATION		DO NOT SCALE DRAWING				SHEET 1 OF 1		

3

2

1



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		DIMENSIONS ARE IN INCHES
		TOLERANCES:
		0.015 inches
		INTERPRET GEOMETRIC
		TOLERANCING PER:
		MATERIAL
		FINISH
NEXT ASSY	USED ON	
APPLICATION		DO NOT SCALE DRAWING

	NAME	DATE
DRAWN		
CHECKED		
ENG APPR.		
MFG APPR.		
Q.A.		
COMMENTS:		

TITLE:		
Spool End Cap		
SIZE	DWG. NO.	REV
A		
SCALE: 1:1	WEIGHT:	SHEET 1 OF 1